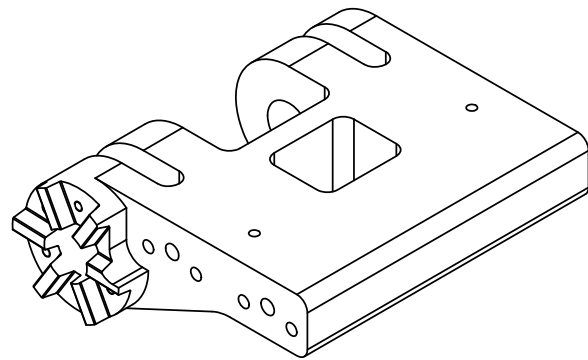
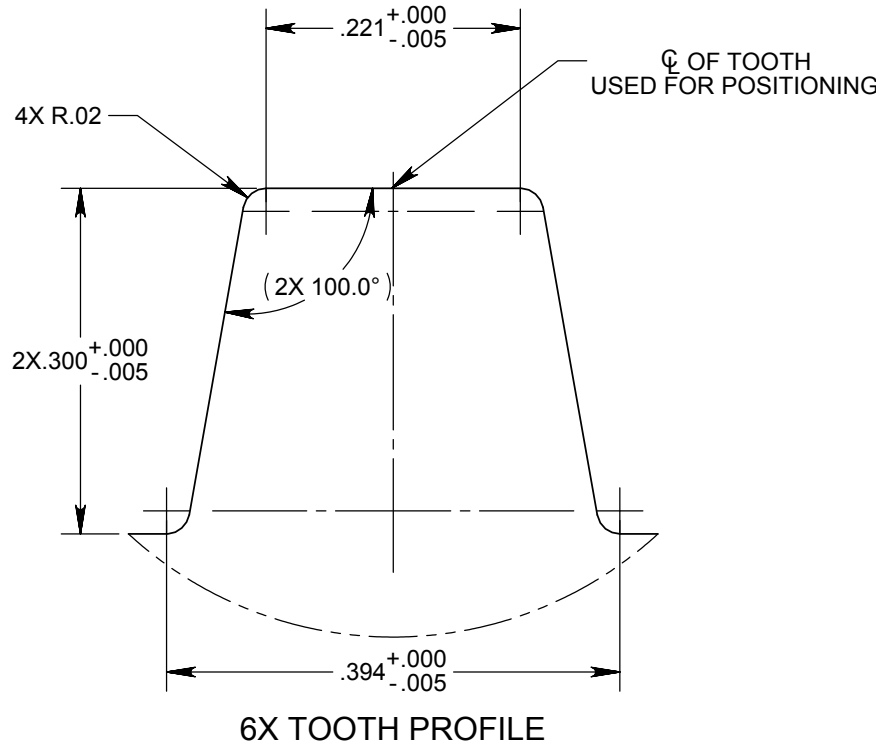
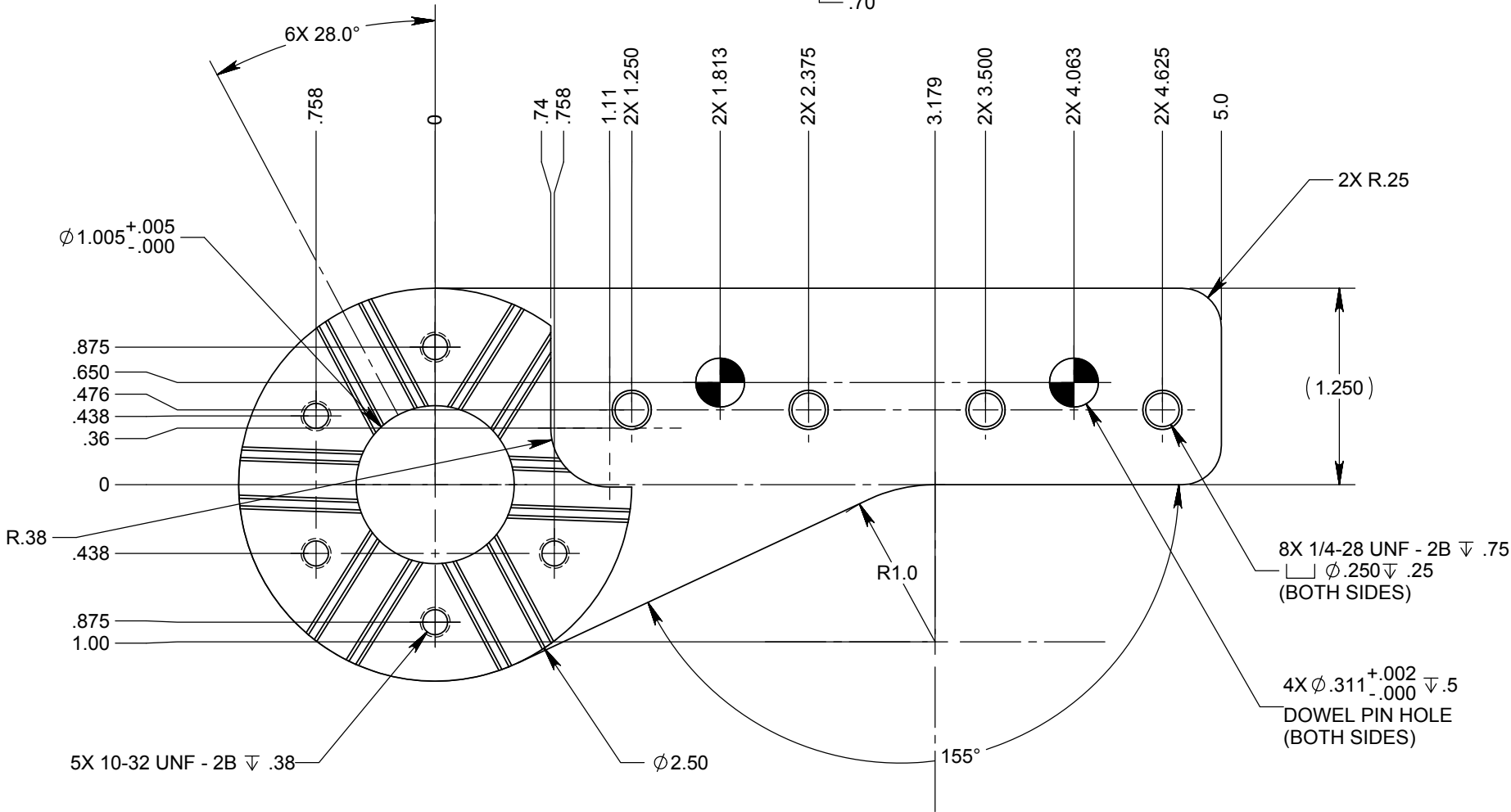
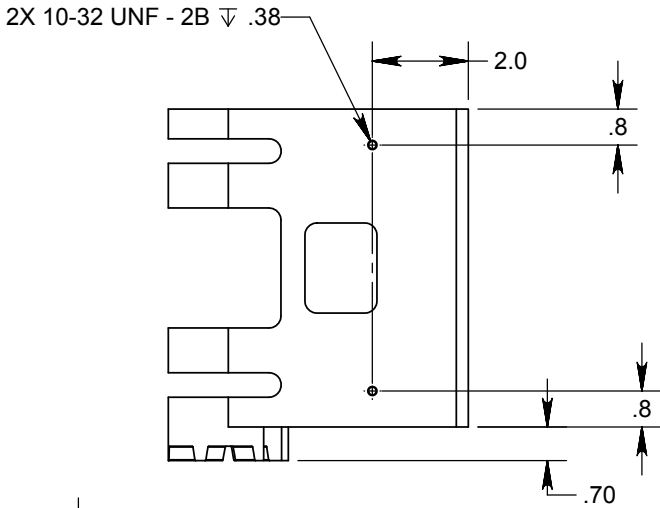


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PROHIBITED.

NEXT ASSEMBLY		PROJECT		REVISIONS				
500-302041-301		VARIES		REV.	DESCRIPTION	REV BY	DATE	APPV
				A	ADDED ALTERNATE MATERIAL AL 7075-T7351 PER AMS 4078 OR AMS-QQ-A-250/12	DMK	8/4/2014	SF


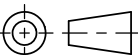


500-302056-001,  
ATTACHMENT, MAIN SHAFT

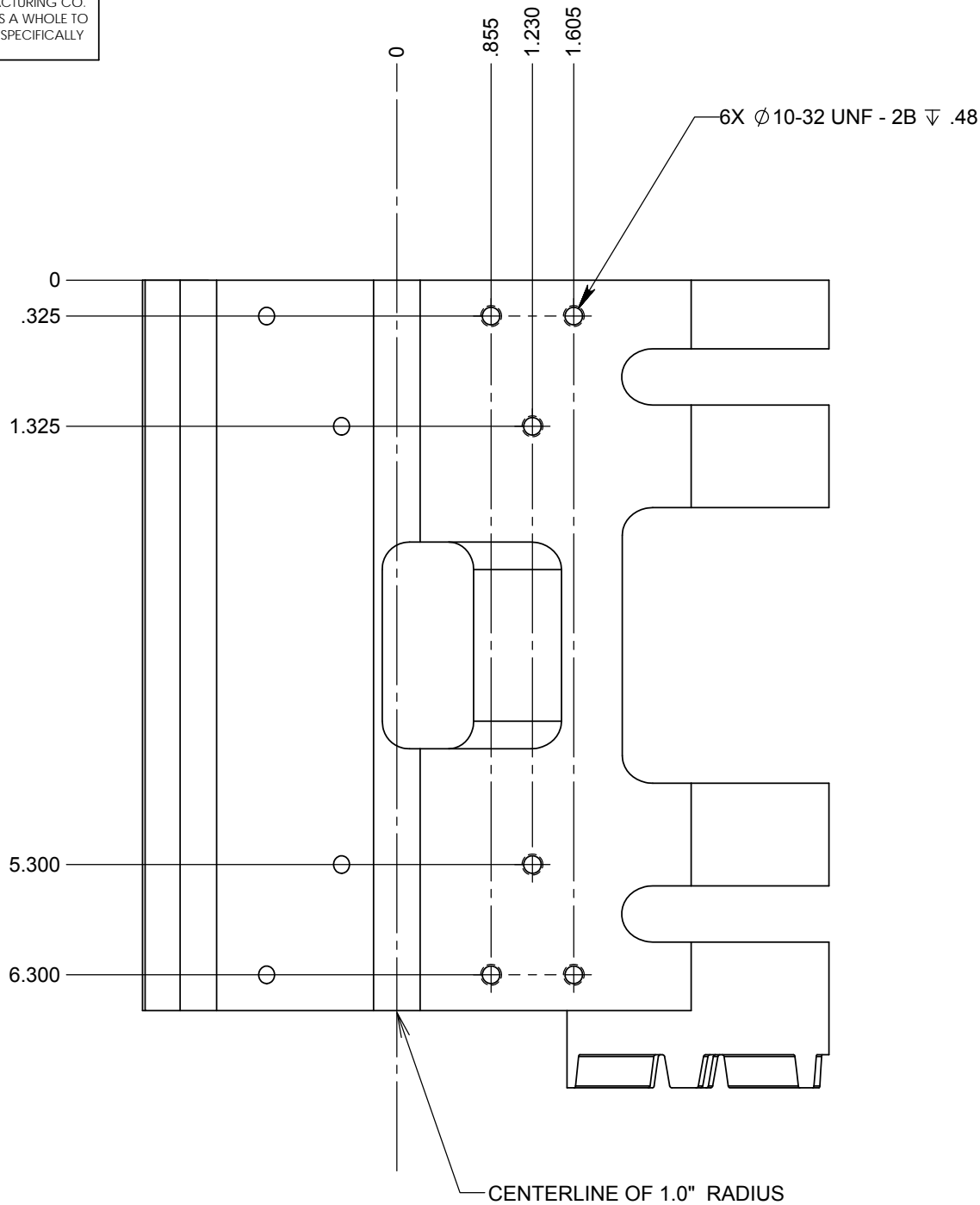
NOTE:

1. ALTERNATE MATERIALS

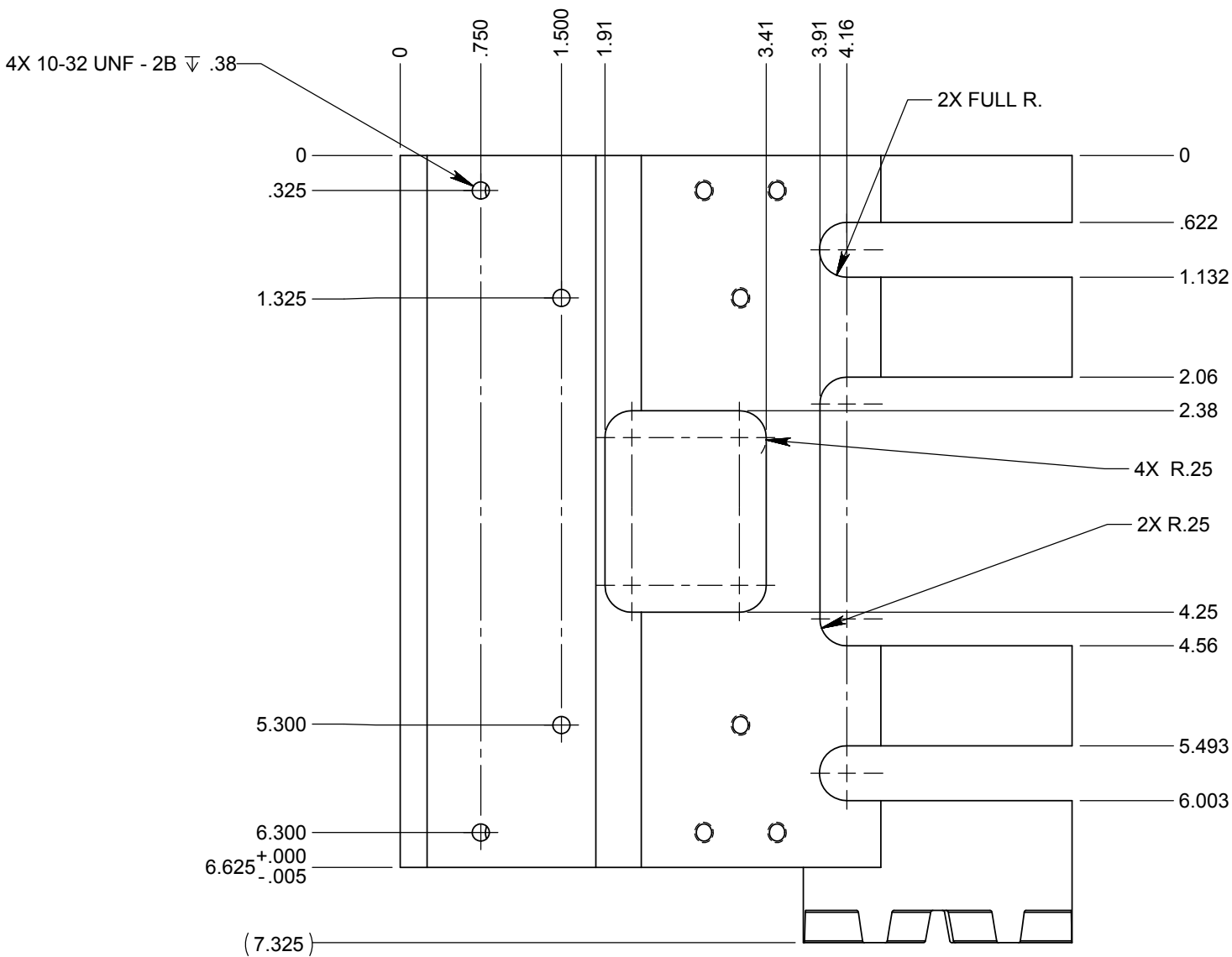
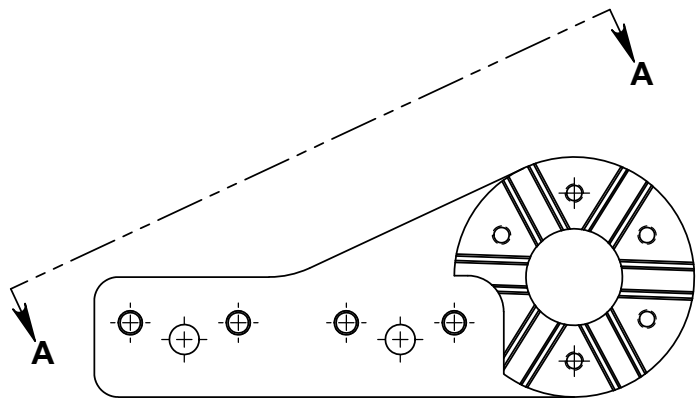
AL 7075-T3, T3510, T3511 PER AMS-QQ-A-200/11  
AL 7075-T73, T73510, T73511 PER AMS 4167 OR AMS-QQ-A-200/11  
AL 7075-T73 PER AMS 4166 OR AMS-QQ-A-200/11  
A AL 7075-T7351 PER AMS 4078 OR AMS-QQ-A-250/12

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS &amp; BREAK SHARP EDGES</div>			SIGNATURE		DATE		<div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>		TITLE ATTACHMENT, MAIN SHAFT			
			DRAWN BY: D KRUTHOFF		DATE: 4/23/14							
TOLERANCES			CHECKED BY: D WRIGHT		DATE: 4/29/14		DRAWING NO.  500-302056				REV  A	
MACHINE FINISH  63  ✓	DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005		PROJECTION: 		DATE: 4/29/14							
	ANGLES: X ± 1° X.X ± 5°		PRODUCTION CONTROL: J RODRIQUEZ		DATE: 4/29/14		ENGINEER APPROVAL: S FRANZ  4/30/14					
MATERIAL 1. AL 7075-T73; T7351 PER AMS 4124 OR AMS-QQ-A-225/9			ESTIMATED WEIGHT:  Lbs		SIZE:  B							
FINISH ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE			DRAWING FILE NAME: 500-302056			SCALE: 1:2		MODEL FILE NAME: 500-302056		SHEET 1 OF 2		

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DRAWING NO. 500-302056			REV A
SCALE: 1:2	MODEL FILE NAME: 500-302056		SHEET 2 OF 2